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x3 ✓ 2016/11/07
BEB

Work Order ID 152653

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Item ID: D3350-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Strut Assembly
 Start Date: 11/3/2016 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 11/11/2016 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC3- Inspect Part Finish	0.00							
160						3x			16/11/08
QC	Memo	0.00							
Quality Control									
170		0.00							
170	Small Fab					3x			16/11/08
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D3350. Identify as D3350-041 and batch number using a fine point permanent marker								
180	QC5- Inspect part completeness to step on W/O	0.00							
180						3			DAS 38 9-89
QC	Memo	0.00							
Quality Control									

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 *190* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel <i>M 134798</i> Memo START TIME: <i>9:30</i> OVEN TEMPERATURE: <i>320</i> FINISH TIME: <i>10:00</i>	0.00 0.00				<i>3</i>	<i>0</i>	<i>16-11-9</i>	<i>DAS 34 9-89</i>
200 *200* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>3</i>			<i>DAS 36 9-89</i> <i>NOV 09 2016</i>
210 *210* Packaging Packaging	Identify as per dwg & Stock Location: <i>St</i> <i>Sold</i> Memo	0.00 0.00				<i>3</i>	<i>DAS 6 9-89</i>		<i>NOV 11 2016</i>

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Picklist Print

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Parent Item: D3350-041

D3350-041

Parent Item Name: Strut Assembly

Start Date: 11/3/2016

Required Date: 11/11/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP: B05.07.11 Powder Coat now done after assembly KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-12A *AN3-12A* Bolt		Purchased	No			170	Each	208.0000	2	6		16/11/08	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST349				208					
				m133064				14					
				m135603				194					
D2324-5 *D2324-5* Strap		Manufactured	No			170	Each	6.0000	2	6		16/11/08	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				6					
				142946				2					
				148947				4					
M6061T6B0.750X00.75 0		Purchased	No			170	f	17.7730	1.2604	3.980211		16-11-07	DAS 32 9-89
M6061T6B0 750X00 750													
6061-T6 Bar .750 x .750				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				MAT				16.2					
				m135463				16.2					
				MAT002				1.573					
				m134982				1.573					

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Work Order ID: 152653

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Parent Item: D3350-041

D3350-041

Parent Item Name: Strut Assembly

Start Date: 11/3/2016

Required Date: 11/11/2016

Start Qty: 3.00

Required Qty: 3.00

MS21042L3 Purchased No 110 Each 1,700.000 2 6 ****** 16/11/08 **DAS 36 9-89**
MS21042L3
Nut

Location	Loc Qty	Loc Code
FP001	7	
M130922	7	
GA	216	
m134360	108	
m135135	108	6
OVER007	1200	
m135767	600	
m135945	600	
ST303	277	
m135530	274	
m135600	3	

NAS1149D0363J Purchased No 170 Each 1,188.000 4 12 ******

NAS1149D0363J

Washer

Location	Loc Qty	Loc Code
GA	336	
m134055	336	12
ST263	852	
m135864	852	

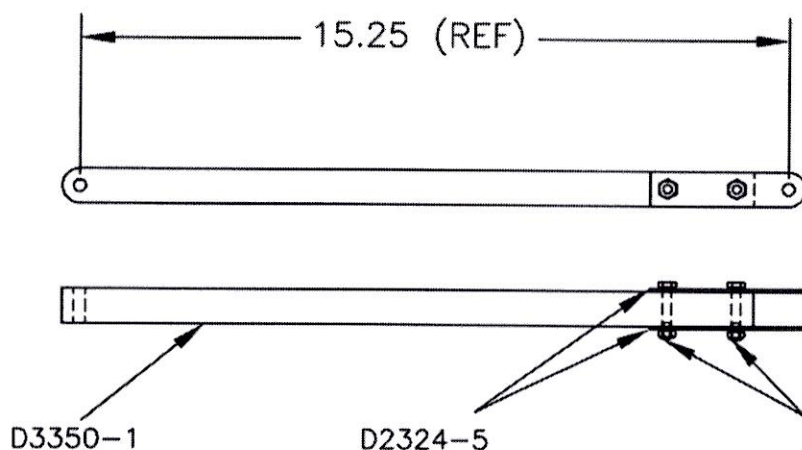
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Shop Packet Print

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DART

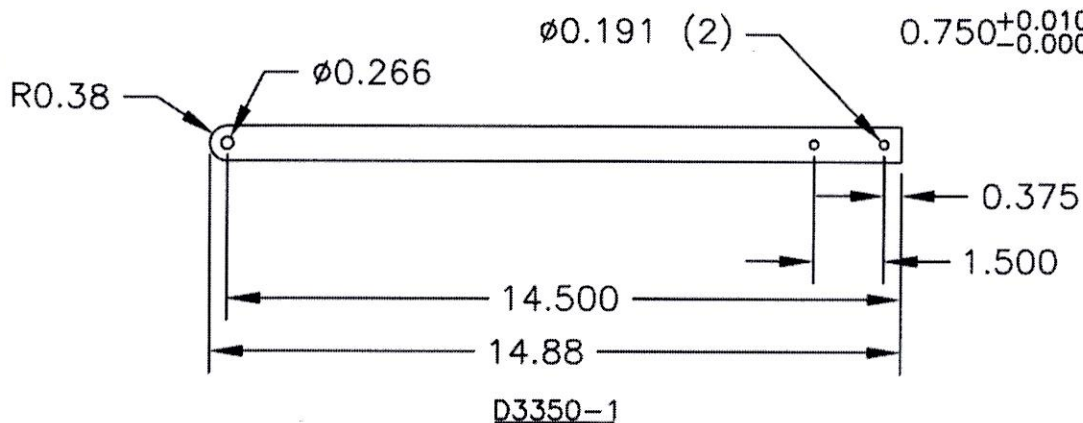
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12	TITLE STRUT		SCALE 1:4
A	04.11.12	NEW ISSUE	



AN3-12A BOLT (1)
AN960JD10 WASHER (2)
MS21042L3 NUT (1)
(TYP 2 PLACES)

D3350-041 STRUT ASSEMBLY

- 1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER

**RELEASED**

04.12.16

D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

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